




-  RIN1
-  RIN2
-  STR1
-  BTM1

BTM1

STR1

RIN2

RIN1

RIN1 = Knurling machine 1



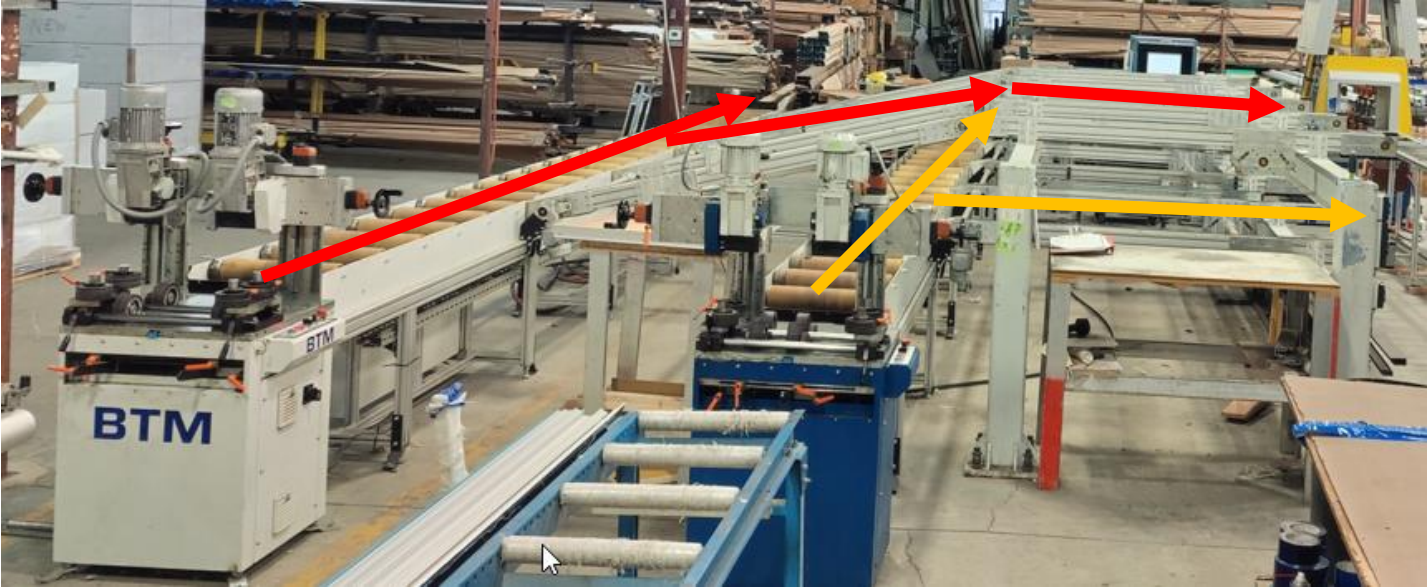
RIN2 = Knurling machine 2



STR1 = stripfeeder



Double buffer



Buffer after BTM with double exit



BTM1

